

# **High-Pressure Filter**

# Made of stainless steel and steel, max. operating pressure 350 and 500 bar

### **Description**

Filter elements are used to protect hydraulic elements against contaminations.

They are installed e.g. in front of valves and intensifiers and avoid the penetration of swarf and contaminations. The safety of functioning as well as the life are considerably increased.

Up to their complete clogging all filters are pressure stable up to the max. operating pressure and due to their stainless steel version they can be used also for water and other liquids as e.g. cooling lubricants (except 3887 030).

#### Important note

When using these high-pressure filters (except 3887086 and 3887030) pay attention to the permitted flow direction, otherwise the filter element can be damaged (see example page 4).

#### High-pressure filter with rectifier function



#### **Advantages**

- Suitable for large flow rates
- Up to 350 bar operating pressure
- Filter insert can be cleaned
- Simple exchange of the filter insert without dismounting the element
- Connection via fittings or drilled channels
- Flow direction variable

#### **Technical data**

Max. operating pressure	350 bar
Filter capacity	10, 30 or 100 µm
Filter material	stainless steel
Filter body material	stainless steel

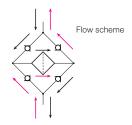
	Part no.
Filter capacity 10 µm	3887086
Filter capacity 30 µm	3887153
Filter capacity 100 µm	3887 159

Description

This new high-pressure filter with rectifier function has been designed to protect high-quality hydraulic components.

With the unique rectifier function this filter is perfect for all systems where operating stroke and return stroke are effected through one line (e.g. clamping and unclamping line in a hydraulic fixture).

The filter element is flown through always in one direction during the operating stroke as well as during the return stroke. This implies safe removal of contaminations and thereby optimum protection of high-quality compo-



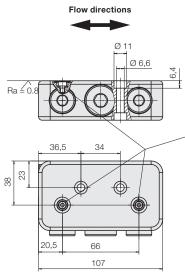
These very long-life filter elements can be cleaned. There are no high follow-up costs.

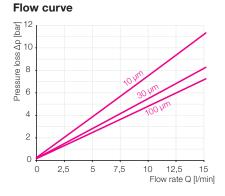
Due to its compact design this filter can be mounted in nearly every system and is also perfectly suitable for retrofitting.

The filter can be integrated in the hydraulic circuit via fittings and tubes or drilled channels and O-ring connection.

The filter insert can be taken out at the side and be cleaned without opening the hydraulic circuit.

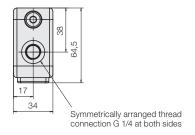
# **Dimensions**





For manifold mounting remove socket head cap screws and sealing rings. Screw in two plugs G 1/4 (Part no. 3300821). (Not included in the delivery).

The two O-rings 10×2 (Part no. 3000347) are not included in the delivery.



Spare part		Part no.
Filter insert, special steel,	10 µm	3887071
Filter insert, special steel,	30 µm	3887104
Filter insert, special steel,	100 µm	3887 136

Accessories	Part no.
Screw plug G 1/4	3300821
O-Ring 10×2 for manifold mounting	3000347

# High-pressure Filter made of Stainless Steel

# max. operating pressure 350 bar

# **High-pressure filter**



## **Advantages**

- Suitable for large flow rates
- Up to 350 bar operating pressure
- Filter insert can be cleaned

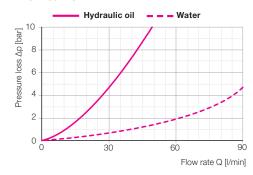
# **Technical data**

Max. operating pressure	350 bar
Filter capacity	10 µm
Filter capacity	stainless steel
Filter body material	stainless steel
Part no.	3887087

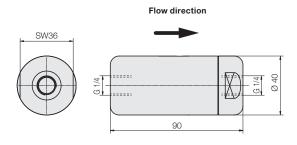
#### Spare part

Part no.	3887088
Filter insert, stainless steel, 10 µm	

#### Flow curve



## **Dimensions**



# Important note

In the case of flow in both directions pay attention to the circuit example on page 4!

# High-pressure filter, compact



# **Advantages**

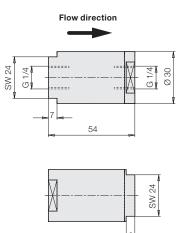
- Compact design for use in limited space
- Up to 350 bar operating pressure
- Filter insert can be cleaned

# **Technical data**

Max. operating pressure	350 bar
Filter capacity	10, 30 or 100 µm
Filter material	stainless steel
Filter body material	stainless steel
	Part no.
10 µm Filterleistung	3887067
30 µm Filterleistung	3887154
100 µm Filterleistung	3887162

Spare part	Part no.
Filter insert, stainless steel, 10 µm	3887071
Filter insert, stainless steel, 30 µm	3887104
Filter insert, stainless steel, 100 um	3887136

# **Dimensions**

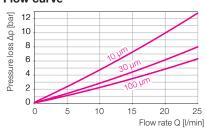


#### Important note

In the case of flow in both directions pay attention to the circuit example on page 4!

Spare part	Pa
Filter insert, stainless steel, 10 µm	38
Filter insert, stainless steel, 30 µm	38
Filter insert, stainless steel, 100 µm	38

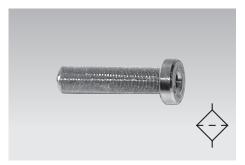
# Flow curve



# High-pressure Plug-in Filter made of Stainless Steel

# max. operating pressure 350 bar

# High-pressure plug-in filter



#### **Advantages**

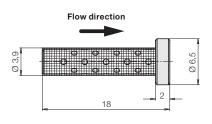
- Minimum dimensions
- For installation in drilled channels and plates, thereby direct protection of hydraulic components

#### **Technical data**

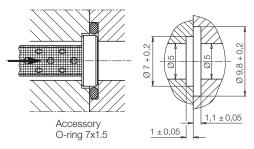
Max. operating pressure	350 bar
Max. flow rate	3 I/min
Filter capacity	10 µm
Filter material	stainless steel
Filter body material	stainless steel
Part no.	3887 066

Accessories	Part no.
O-ring 7 × 1.5	3000342

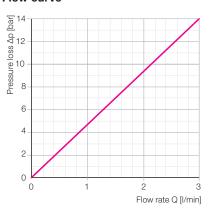
#### **Dimensions**



# Mounting dimensions



#### Flow curve



# Important note

In the case of flow in both directions pay attention to the circuit example on page 4!

#### High-pressure plug-in filter



# **Advantages**

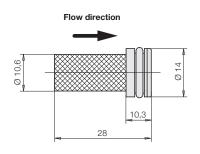
- Compact dimensions
- For installation in drilled channels and plates, thereby direct protection of hydraulic components

#### Technical data

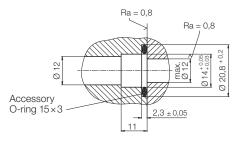
Max. operating pressure	350 bar
Filter capacity	10, 30 or 100 µm
Filter material	stainless steel
Filter body material	stainless steel
	Part no.
Filter capacity 10 µm	3887071
Filter capacity 30 µm	3887104
Filter capacity 100 um	3887136

Accessories	Part no.
O-Ring 15×3	3002017

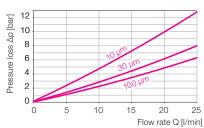
# **Dimensions**



# Mounting dimensions



#### Flow curve



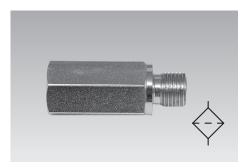
# Important note

In the case of flow in both directions pay attention to the circuit example on page 4!

# High-pressure Screw-in Filter made of Steel

# max. operating pressure 500 bar

# High-pressure screw-in filter



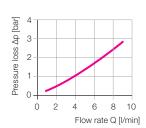
#### **Advantages**

- For installation in front of couplings
- For protection against rough swarf
- Up to 500 bar operating pressure
- Flow direction variable

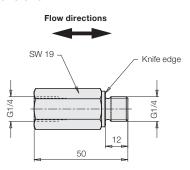
#### **Technical data**

Max. operating pressure	500 bar
Filter capacity	100 µm
Filter material	steel
Filter body material	steel, galvanized
Part no.	3887030

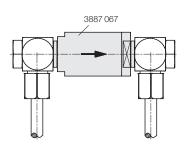
#### Flow curve

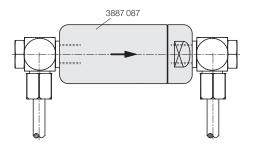


#### **Dimensions**



# Installation examples with swivel banjo couplings for easy change of the filter insert





# Circuit example for a filter with only one permitted flow direction

