

#### Subject to modifications

# off

The range between switching and reset value forms a safety zone which prevents undesired switching operations.

### Calming of the display value

For pressure pulsation with switchable filter.

#### Programming lock

Protection against unauthorized adjustment can be activated.

F 9.733

# Pressure Switches

HILMA = STARK

DEMHELD

## hydraulic-electronic signal converter 2 switching outputs, max. operating pressure 250 and 600 bar



ing command or signal for further work steps

when a preset pressure value is reached or

Main applications are pressure and limit value

signals in hydraulics and pneumatics with high

Easily adjustable electronic pressure switch in compact design with two wear-resistant tran-

The switching points are set via two push-but-

tons using the four-digit digital pressure dis-

play. A green or red backlight indicates the

For optimum adaptation to the respective ap-

plication, the device offers additional setting

parameters, e.g. switching delay times and

break/make function of the outputs (see addi-

The pressure switch must be screwed into the hexagon of the pressure connection with a

wrench SW 27. With the rotatable connection

adapter (accessory), the digital display can be

rotated in the desired direction.

switching positions of the two outputs.

switching frequency and switching accuracy.

Application

exceeded.

Description

tional functions).

Important notes

sistor switching outputs.

#### **Advantages**

- Minimum dimensions
- Robust stainless steel measuring cell with strain gauge
- Two PNP transistor switching outputs
- Easy adjustment with 2 push-buttons
- Menu navigation as per VDMA 24574-1 Four-digit digital display, optionally in
- [bar], [MPa] or [psi]
- Continuous ACTUAL pressure display
- Accuracy  $\leq \pm 0.5$  % of the measuring range
- Multi-coloured switching display for both outputs
- Many helpful additional functions

#### **Additional functions** Pressure switches provide an electrical switch-

Make function

Break function

HNO

HNC

or

#### Break or make function selectable

Separately adjustable for both outputs.

#### Adjust hysteresis

A switching and a reset point can be set for each switching output. The output switches when the set switching point has been reached and switches back when the value falls below the set reset point.



SP1, SP2 = switching point 1 or 2 = reset point 1 or 2 RP1, RP2

make contact for hysteresis function
break contact for hysteresis function

#### Switching and reset delay

For both outputs separately up to 99.99 s adjustable









The window function monitors any pressure range.

An upper and a lower switching value can be entered for each switching output, which delimit the range.

The output switches when the pressure enters this range. When leaving this range, i.e. the reset value is reached, the output switches back.







see part no.

Accessory
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Cable socket M12x1 angled Shielded cable Cable length approx. 5 m 4 wires Lif9YH11YH 4x0.34 mm<sup>2</sup> Sheat Ø 5.1 mm Part no. 3829282

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Supply voltage (as per UL specification)	1032 V DC		
Ripple	$\leq 5\%$		
Power consumption max.	0.535 A		
with inactive outputs	35 mA		
Output variables			
LED display	4-digit, 7 segments		
Switching outputs	2 PNP transistor switching outputs		
Max. switching current	250 mA per switching output		
Switching cycles	> 100 million		
MTTFd	> 2 million h (228 years)		
Accuracy as per DIN 16086	$\leq \pm 0.5$ % of measuring range		
Repeatability	$\leq \pm 0.0\%$ of measuring range		
Response time	< 10 ms		
Environmental conditions			
Range of operating temperature	−25+100°C		
Compensated temperature range	−25…+85°C		
display readability	−15+70°C		
Vibration resistance (0 500 Hz)	approx. 10 g		
Shock resistance (11 ms)	approx. 50 g		
Code class as per DIN EN 60529	IP 67		
Other variables			
Hydraulic connection	G1/4 ISO 1179-2		
Descrate and editightening taxes a	with 0.5 mm nozzle		
Recommended lightening torque			
	stainless steel		
Sensor cell	tnin-tiim strain gauge		
Veignt, approx.	0.5 050 bor	0.07 kg	
	2.3230 Dar	1000 bar	
Overload range	500 bar	1000 bar	
Part no.	9740073	9740075	

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Input variables Measuring ranges